

## Safety Data Sheet

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### 1. IDENTIFICATION

Product identifier  
Mixture identification:  
Trade name: Ink Bottle, T5024  
Recommended use of the chemical and restrictions on use  
Recommended use: Ink for inkjet printing  
Details of the supplier of the safety data sheet  
Company: EPSON AMERICA Inc.  
3840 Kilroy Airport Way  
Long Beach, CA 90806  
United States  
Telephone : 562.276.1369  
Emergency phone number  
Telephone : 562.276.1369

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### 2. HAZARD(S) IDENTIFICATION

Classification of the chemical  
The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).  
Label elements  
The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).  
Hazard pictograms:  
None  
Hazard statements:  
None  
Precautionary statements:  
None  
Special Provisions:  
None  
Hazards not otherwise classified identified during the classification process:  
None  
Additional classification information  
NFPA rating:



HMIS rating:



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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances  
No  
Mixtures  
Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

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| Qty                   | Name                                                                           | Ident. Number                                                                                | Classification                                                                                                 |
|-----------------------|--------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| 65%<br>~<br>80%       | Water                                                                          | CAS: 7732-18-5<br>EC: 231-791-2                                                              | The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200). |
| 10%<br>~<br>12.5<br>% | 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether | Index number: 603-183-00-0<br>CAS: 143-22-6<br>EC: 205-592-6<br>REACH No.: 01-21194751 07-38 |  A.3/1 Eye Dam. 1 H318       |
| 10%<br>~<br>12.5<br>% | Glycerol                                                                       | CAS: 56-81-5<br>EC: 200-289-5                                                                | The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200). |
| 0.25<br>% ~<br>0.5%   | Triethanol amine                                                               | CAS: 102-71-6<br>EC: 203-049-8                                                               | The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200). |

### 4. FIRST-AID MEASURES

Description of necessary measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

Most important symptoms/effects, acute and delayed

None

Indication of immediate medical attention and special treatment needed

Treatment:

None

### 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:

Water.

Carbon dioxide (CO<sub>2</sub>).

Unsuitable extinguishing media:

None in particular.

Specific hazards arising from the chemical

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

Hazardous combustion products:

None

Explosive properties: No data available

Oxidizing properties: No data available

Special protective equipment and precautions for fire-fighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

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Move undamaged containers from immediate hazard area if it can be done safely.

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### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures

Wear personal protection equipment.

Remove all sources of ignition.

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Provide adequate ventilation.

Remove persons to safety.

Use appropriate respiratory protection.

See protective measures under point 7 and 8.

Methods and materials for containment and cleaning up

Wash with plenty of water.

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### 7. HANDLING AND STORAGE

Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Do not use on extensive surface areas in premises where there are occupants.

Do not eat or drink while working.

See also section 8 for recommended protective equipment.

Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.

Incompatible materials:

None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

Storage temperature:

Store at ambient temperature.

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### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Glycerol - CAS: 56-81-5

- OEL Type: OSHA - LTE: 5 mg/m<sup>3</sup>

- OEL Type: OSHA - LTE: 15 mg/m<sup>3</sup>

DNEL Exposure Limit Values

No data available

PNEC Exposure Limit Values

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

Target: Fresh Water - Value: 1.5 mg/l

Target: Freshwater sediments - Value: 5.77 mg/kg

Target: Marine water - Value: 0.15 mg/l

Target: Marine water sediments - Value: 0.13 mg/kg

Target: Microorganisms in sewage treatments - Value: 200 mg/l

Appropriate engineering controls:

None

Individual protection measures

Eye protection:

Not needed for normal use. Anyway, operate according good working practices.

Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

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Thermal Hazards:  
None

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

|                                               |                   |
|-----------------------------------------------|-------------------|
| Appearance and colour:                        | Yellow Liquid     |
| Odour:                                        | Slightly          |
| Odour threshold:                              | No data available |
| pH:                                           | 8 ~ 9             |
| Melting point / freezing point:               | No data available |
| Initial boiling point and boiling range:      | No data available |
| Flash point:                                  | No data available |
| Evaporation rate:                             | No data available |
| Solid/gas flammability:                       | No data available |
| Upper/lower flammability or explosive limits: | No data available |
| Vapour pressure:                              | No data available |
| Vapour density:                               | No data available |
| Relative density:                             | No data available |
| Solubility in oil:                            | No data available |
| Partition coefficient (n-octanol/water):      | No data available |
| Auto-ignition temperature:                    | No data available |
| Decomposition temperature:                    | No data available |
| Viscosity:                                    | < 5 mPa·s         |
| Miscibility:                                  | No data available |
| Fat Solubility:                               | No data available |
| Conductivity:                                 | No data available |

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### 10. STABILITY AND REACTIVITY

Reactivity  
Stable under normal conditions

Chemical stability  
Stable under normal conditions

Possibility of hazardous reactions  
None

Conditions to avoid  
Stable under normal conditions.

Incompatible materials  
None in particular.

Hazardous decomposition products  
None.

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### 11. TOXICOLOGICAL INFORMATION

Toxicological information of the mixture:  
e) germ cell mutagenicity:  
Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli Negative

Toxicological information of the main substances found in the mixture:  
2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:  
Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.  
Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

Glycerol - CAS: 56-81-5

a) acute toxicity:

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Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969.

Triethanol amine - CAS: 102-71-6

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 2200 mg/kg - Source: "Toxicometric Parameters of Industrial Toxic Chemicals Under Single Exposure," Izmerov, N.F., et al., Moscow, Centre of International Projects, GKNT, 1982Vol. -, Pg. 114, 1982.

Test: LD50 - Route: Oral - Species: Mouse = 5846 mg/kg - Source: Science Reports of the Research Institutes, Tohoku University, Series C: Medicine. Vol. 36(1-4), Pg. 10, 1989.

Substance(s) listed on the NTP report on Carcinogens:

None.

Substance(s) listed on the IARC Monographs:

Triethanol amine - Group 3.

Substance(s) listed as OSHA Carcinogen(s):

None.

Substance(s) listed as NIOSH Carcinogen(s):

None.

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## 12. ECOLOGICAL INFORMATION

Ecotoxicity

Adopt good working practices, so that the product is not released into the environment.

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

None

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## 13. DISPOSAL CONSIDERATIONS

Waste treatment and disposal methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

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## 14. TRANSPORT INFORMATION

UN number

Not classified as dangerous in the meaning of transport regulations.

UN proper shipping name

No data available

Transport hazard class(es)

No data available

Packing group

No data available

Environmental hazards

No data available

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)

No data available

Special precautions

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No data available

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### 15. REGULATORY INFORMATION

#### USA - Federal regulations

##### TSCA - Toxic Substances Control Act

TSCA inventory: all the components are listed on the TSCA inventory.

TSCA listed substances:

None.

##### SARA - Superfund Amendments and Reauthorization Act

Section 302 – Extremely Hazardous Substances: no substances listed.

Section 304 – Hazardous substances: no substances listed.

Section 313 – Toxic chemical list: 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.

##### CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

Substance(s) listed under CERCLA: 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.

##### CAA - Clean Air Act

CAA listed substances:

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether is listed in CAA Section 112, Section 112(b) - HON

Glycerol is listed in CAA Section 111.

##### CWA - Clean Water Act

CWA listed substances:

None.

#### USA - State specific regulations

##### California Proposition 65

Substance(s) listed under California Proposition 65:

None.

##### Massachusetts Right to know

Substance(s) listed under Massachusetts Right to know:

No substances listed.

##### New Jersey Right to know

Substance(s) listed under New Jersey Right to know:

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.

##### Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether.

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### 16. OTHER INFORMATION

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

Safety Data Sheet dated May 1, 2017, Revision: 1.0

#### Disclaimer:

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. The information relates only to the specific material and may not be valid for such material used in combination with any other material or in any process.

This Safety Data Sheet cancels and replaces any preceding release.

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.

CAS: Chemical Abstracts Service (division of the American Chemical Society).

CLP: Classification, Labeling, Packaging.

## Safety Data Sheet

|           |                                                                                     |
|-----------|-------------------------------------------------------------------------------------|
| DNEL:     | Derived No Effect Level.                                                            |
| EINECS:   | European Inventory of Existing Commercial Chemical Substances.                      |
| GHS:      | Globally Harmonized System of Classification and Labeling of Chemicals.             |
| HMIS:     | Hazardous Materials Identification System                                           |
| IARC:     | International Agency for Research on Cancer                                         |
| IATA:     | International Air Transport Association.                                            |
| IATA-DGR: | Dangerous Goods Regulation by the "International Air Transport Association" (IATA). |
| ICAO:     | International Civil Aviation Organization.                                          |
| ICAO-TI:  | Technical Instructions by the "International Civil Aviation Organization" (ICAO).   |
| IMDG:     | International Maritime Code for Dangerous Goods.                                    |
| INCI:     | International Nomenclature of Cosmetic Ingredients.                                 |
| KSt:      | Explosion coefficient.                                                              |
| LC50:     | Lethal concentration, for 50 percent of test population.                            |
| LD50:     | Lethal dose, for 50 percent of test population.                                     |
| LTE:      | Long-term exposure.                                                                 |
| NFPA:     | National Fire Protection Association                                                |
| NIOSH:    | National Institute for Occupational Safety and Health                               |
| NTP:      | National Toxicology Program                                                         |
| OSHA:     | Occupational Safety and Health Administration                                       |
| PNEC:     | Predicted No Effect Concentration.                                                  |
| RID:      | Regulation Concerning the International Transport of Dangerous Goods by Rail.       |
| STE:      | Short-term exposure.                                                                |
| STEL:     | Short Term Exposure limit.                                                          |
| STOT:     | Specific Target Organ Toxicity.                                                     |
| TLV:      | Threshold Limiting Value.                                                           |
| TWATLV:   | Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).   |